

TOP CONTRIBUTING FACTORS THAT LEAD TO SUPPLY CHAIN ISSUES FOR MANUFACTURERS



Increased cost of raw materials



Product and component shortages



Domestic supplier interruptions

• 64.6% of small American manufacturing firms experienced this in July 2021



Dependence on foreign suppliers



Issues surrounding labor shortages, employee attraction and retention, etc.

In 2020, the U.S. manufacturing industry shed *578,000 jobs*



Longer lead times



Transportation/logistics issues and elevated costs



and insurance costs

Rising health care



Production delays

Trade uncertainties

57% of American consumers reported experiencing significant delays when receiving an ordered product in 2021



Shifts in consumer activity



SUPPLY AND DEMAND FOR GOODS

A line chart demonstrating personal consumption of goods has risen faster than consumption of services since February 2020



NOW WHAT?

transparency efforts

Boost customer service and

Diversify and localize more of the supply

Invest time into supplier mapping

- Improve communication and
- relationships with key players
- Expand on-going maintenance capabilities to ensure existing challenges

Utilize advanced operational analytics

- are not compounded by preventable equipment breakdowns Invest in on-shore manufacturing
- and supply

